
TITLE: Robotic CNC Based Incremental Sheel Forming

RELATED ROAD-MAPPING DESIGNATION ID#: R35

SUPPORTIVE INDUSTRY: OSU, BOEING, Silver Eagle, ATI

PROJECT TYPE: General Project

PROBLEM STATEMENT (What Are We Trying to Solve?): This project involves showing the proof of concept of a predictive robotic CNC-based setup for incremental sheet forming. This would aid in reduction of lead times for tailored sheet metal parts to market. Such a technology would be ideally suited for a low volume high mix of part families.

PROJECT DESCRIPTION: This project carries with it a very specific focus as outlined below:

- This research involves the custom forming of sheet metal to make 3D parts.
- The primary intent in this research is to use robotic arm systems to replace the traditional die stamping approach.
- The research should demonstrate its capabilities by collaborating with supportive industry to arrive at a facsimile production part or a reasonable representation of complex 3D features.
- Emphasis should be given to achieving dimensional accuracy and tolerance requirements.
- The research should demonstrate repeatable reliable performance by way of multi part builds.

Identify Related OMIC R&D Resources: Proposing researchers should use their best judgment in deciding on the optimal resources for the research. To further aid in this decision, the OMIC staff has taken the initiative to best identify on-site resources (machines, equipment, and staff) that may relate to the scope of this research. Please recognize that researchers are not limited to these resources.

- Machines and equipment at OMIC can be reviewed at:
<https://www.omic.us/explore/facility>
- OMIC Staff or SMEs

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CONCEPTUAL ABSTRACT



PROJECT DELIVERABLES:

- Final report
- Final presentation
- All built parts

SPECIAL NOTE: It should be recognized that this Conceptual Abstract is written based on comments collected during OMIC R&D Road-mapping workshop and based on industries need for applied research. However, researchers as SMEs, are encouraged to lend specific technical feedback to further refine the Project Description and/or Project Outcomes. The proposing researcher may do so either directly to OMIC R&D, or in the submitting proposal.

UTILIZATION OF OMIC RESOURCES: Researchers are encouraged to utilize the capital and personnel resources available on the OMIC R&D campus in their proposals. Use of OMIC time and machines should be included in the Proposal funding request. If use of OMIC resources are not identified in a proposal and are requested during, the project sponsor will be responsible for requesting a costed project amendment from the Tech Board.

PROJECT UPDATE EXPECTATIONS: Researchers are required to have monthly update discussion with OMIC R&D to provide a summary update on project status. This is done by way of a user-friendly format known as the OMIC 6-Block update. Typically, these meetings are scheduled on the first Wednesday and Thursday of each month. Secondly, depending on the scope of the project, OMIC R&D's industry Tech Board representatives are often interested in periodic project updates, and even in project participation. Researchers are required to communicate with supportive industry and facilitate communications as required.

ADDITIONAL COMMITMENTS TO FACTOR: Researchers may be asked to present their final project at an OMIC R&D biennial Technology Exchange Symposium. This symposium is an in-person event, held at the OMIC R&D campus in Scappoose Oregon. The Symposium is held in April, and researchers should factor in their availability when bidding on projects.

Researchers may be invited to participate in OMIC R&D's marketing efforts that showcase the working history of the project.

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PROJECT DURATION: Its OMIC R&D's strong preference that duration of a General Project aligns with the academic calendar cycle (July 2024 to June 2025). It is preferred that the project be completed by June 2025. Researchers are encouraged to factor in variables such as contracting, student hiring (if needed), procurement, holidays, and travel. It has been OMIC R&D's experience that a project's useful working duration is typically 9 to 10 months. Researchers are also encouraged to give feedback, and to adjust the scope of work to best fit this preferred timeframe. Additionally, it is reasonable to even recommend phasing breakdowns to the project. In some unique circumstances, if the project is to take significantly longer than the duration of the academic year, this reasoning should be explicitly explained in the proposal.

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