

---

**TITLE: AM Tooling Made from High Temp Composite (ULTEM 9085 + Carbon Fiber)**

**RELATED ROAD-MAPPING DESIGNATION ID#: AM58**

**SUPPORTIVE INDUSTRY:** Boeing, Daimler Truck

**PROJECT TYPE:** General Project

**PROBLEM STATEMENT (What Are We Trying to Solve?):** ULTEM 9085 material is used to manufacture, among other things, components for rotors, pumps, drills, sensors, and even tools to support work. These parts are used in aerospace, automotive, and military. Also, the material is weatherproof. The high quality of elements printed on 3D printers made of ULTEM materials allows them to maintain full functionality for years of work. This project involves making high temperature composite tooling using ULTEM 9085 + carbon fiber.

**PROJECT DESCRIPTION:** This project carries with it a very specific focus as outlined below:

- In working with the supportive industry partners the researcher should identify the appropriate tooling or facsimile part to be printed.
  - o This identification should include, but is not limited to: part features, dimensions, required tolerances, surface finish, functionality needs, and other performance criteria.
- Build parts using the appropriate or proposed AM technology. A sufficient volume of parts should be built to cover the post-build analysis required. Special emphasis should be given to documentation of:
  - o Operating parameters of AM machine.
  - o Build strategy documentation.
  - o Best practices.
- Identify the required testing for mechanical properties, functional testing, and any others.
- Demonstrate feasibility toward incorporation into production environment.

# OMIC R&D TECHNOLOGY BOARD

## CONCEPTUAL ABSTRACT



---

**Identify Related OMIC R&D Resources:** Proposing researchers should use their best judgment in deciding on the optimal resources for the research. To further aid in this decision, the OMIC staff has taken the initiative to best identify on-site resources (machines, equipment, and staff) that may relate to the scope of this research. Please recognize that researchers are not limited to these resources.

- Machines and equipment at OMIC can be reviewed at:  
<http://omic.us/applied-research/additive/>  
<http://omic.us/applied-research/subtractive/>  
<http://omic.us/applied-research/materials/>  
<http://omic.us/applied-research/robotics/>  
<http://omic.us/applied-research/inspection/>
- OMIC Staff or SMEs  
<http://omic.us/applied-research/>

### PROJECT DELIVERABLES:

- Final report
- Final presentation
- Final parts built

**SPECIAL NOTE:** It should be recognized that this Conceptual Abstract is written based on comments collected during OMIC R&D Road-mapping workshop and based on industries need for applied research. However, researchers as SMEs, are encouraged to lend specific technical feedback to further refine the Project Description and/or Project Outcomes. The proposing researcher may do so either directly to OMIC R&D, or in the submitting proposal.

**UTILIZATION OF OMIC RESOURCES:** Researchers are encouraged to utilize the capital and personnel resources available on the OMIC R&D campus in their proposals. Use of OMIC time and machines should be included in the Proposal funding request. If use of OMIC resources are not identified in a proposal and are requested during the project, sponsor will be responsible for requesting a costed project amendment from the Tech Board.

# OMIC R&D TECHNOLOGY BOARD CONCEPTUAL ABSTRACT



**PROJECT UPDATE EXPECTATIONS:** Researchers are required to have monthly update discussion with OMIC R&D to provide a summary update on project status. This is done by way of a user-friendly format known as the OMIC 6-Block update. Depending on the scope of the project, OMIC R&D's industry Tech Board representatives are often interested in periodic project updates, and even in project participation. Researchers are required to communicate with supportive industry and facilitate communications as required.

**ADDITIONAL COMMITMENTS TO FACTOR:** Researchers may be asked to present their final project at an OMIC R&D biennial Technology Exchange Symposium. This symposium is an in-person event, held at the OMIC R&D campus in Scappoose Oregon. The Symposium is held in the spring, and researchers should factor in their availability when bidding on projects.

Researchers may be invited to participate in OMIC R&D's marketing efforts that showcase the working history of the project.

**PROJECT DURATION:** It's OMIC R&D's strong preference that duration of a General Project aligns with the academic calendar cycle (July 2025 to June 2026). It is preferred that the project be completed by June 2026. Researchers are encouraged to factor in variables such as contracting, student hiring (if needed), procurement, holidays, and travel. It has been OMIC R&D's experience that a project's useful working duration is typically 9 to 10 months. Researchers are also encouraged to give feedback, and to adjust the scope of work to best fit this preferred timeframe. Additionally, it is reasonable to even recommend phasing breakdowns to the project. In some unique circumstances, if the project is to take significantly longer than the duration of the academic year, this reasoning should be explicitly explained in the proposal.

## CONTACTS AT OMIC R&D:

**Urmaze Naterwalla**  
Director of Research Operations  
[Urmaze.Naterwalla@oit.edu](mailto:Urmaze.Naterwalla@oit.edu)

**Don Hendrickson**  
Executive Director  
[Don.Hendrickson@oit.edu](mailto:Don.Hendrickson@oit.edu)

**Jen Kammerman**  
Research Administrative Manager  
[Jen.Kammerman@oit.edu](mailto:Jen.Kammerman@oit.edu)